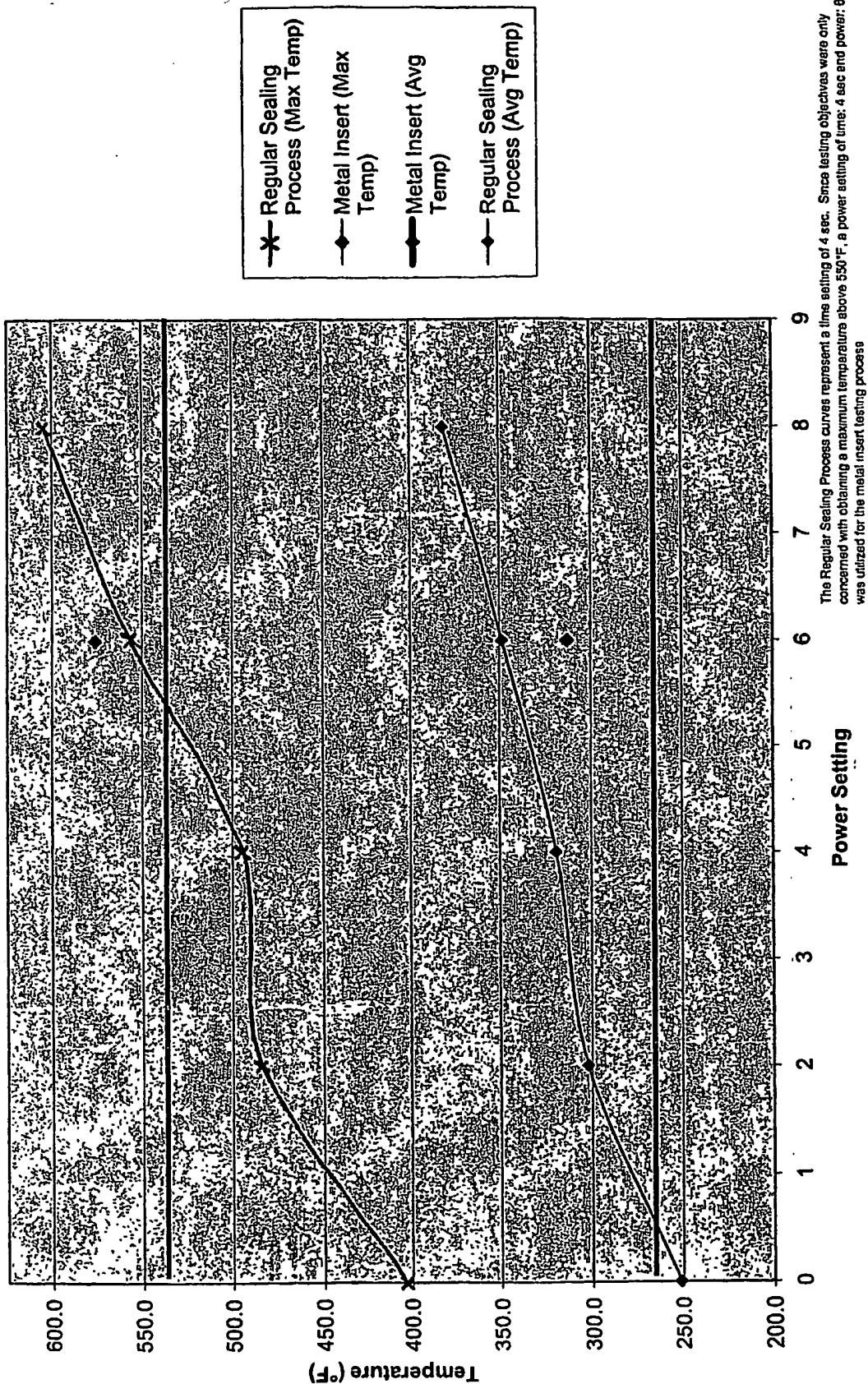


63mm BAP Foil Temperature



The Regular Sealing Process curves represent a time setting of 4 sec. Since testing objectives were only concerned with obtaining a maximum temperature above 550°F, a power setting of time: 4 sec and power: 8 was utilized for the metal insert testing process

Fig. 1

Average Foil Temperature

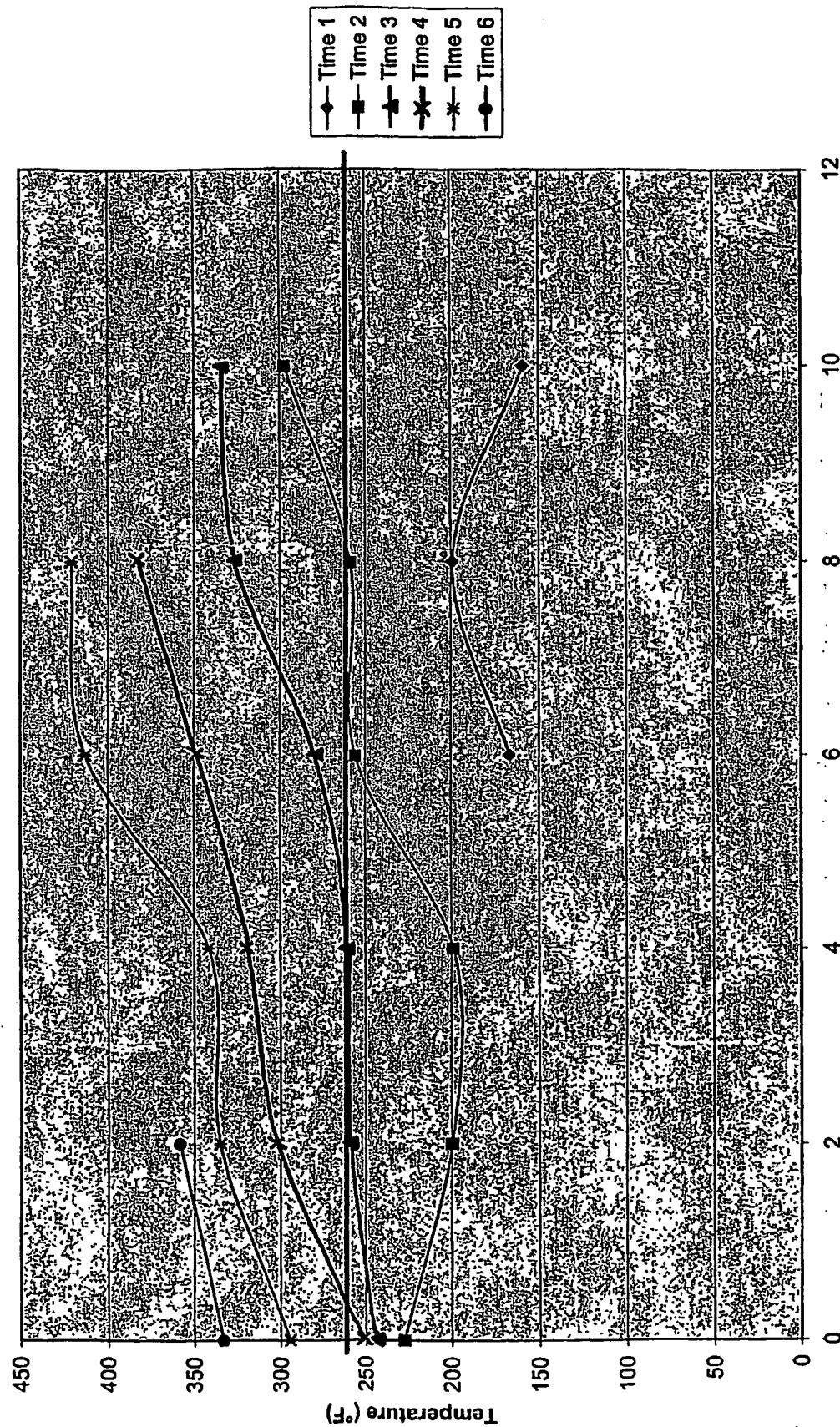


Fig. 2

BEST AVAILABLE COPY

Max Foil Temperature

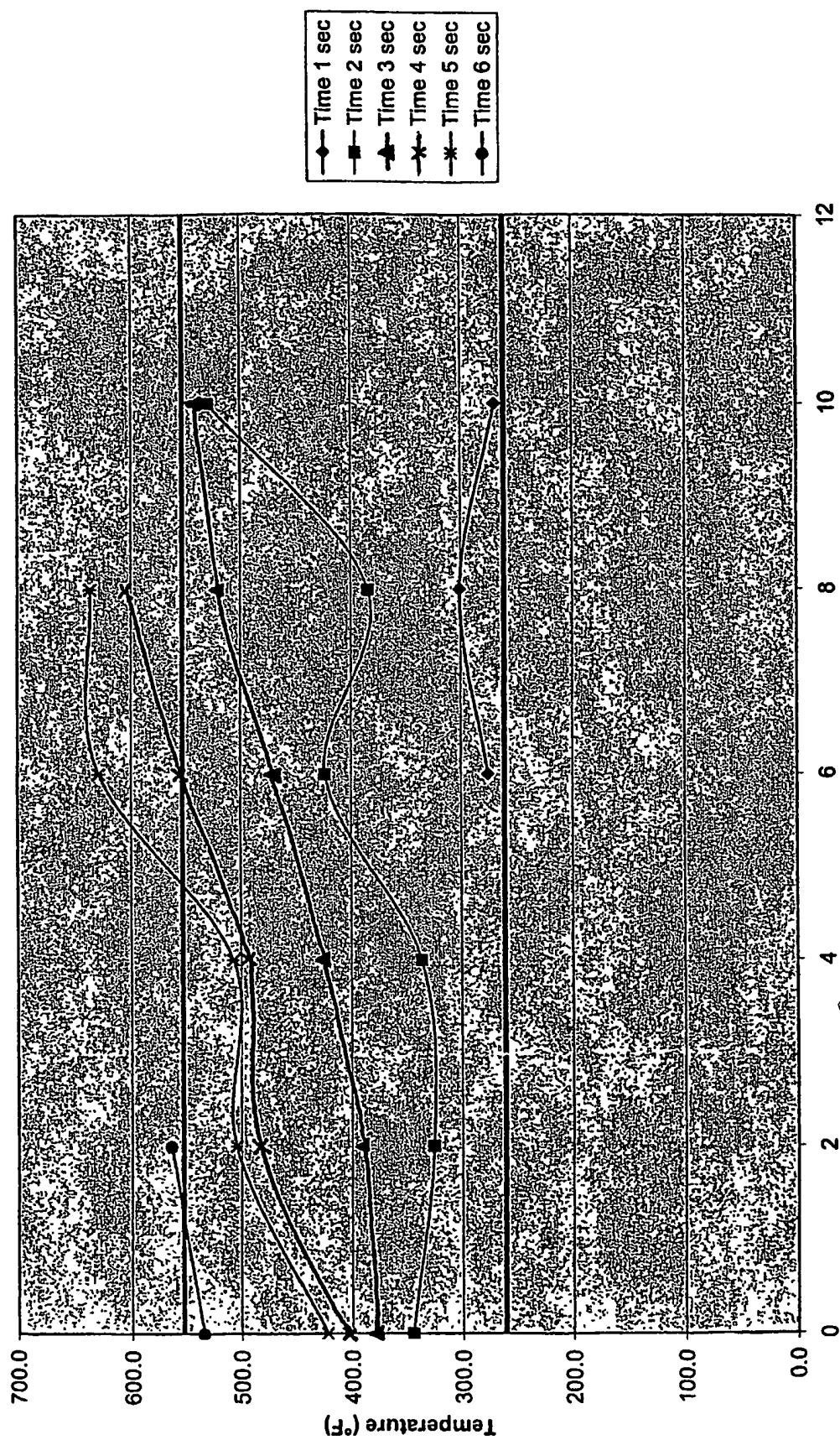


Fig. 3

BEST AVAILABLE COPY

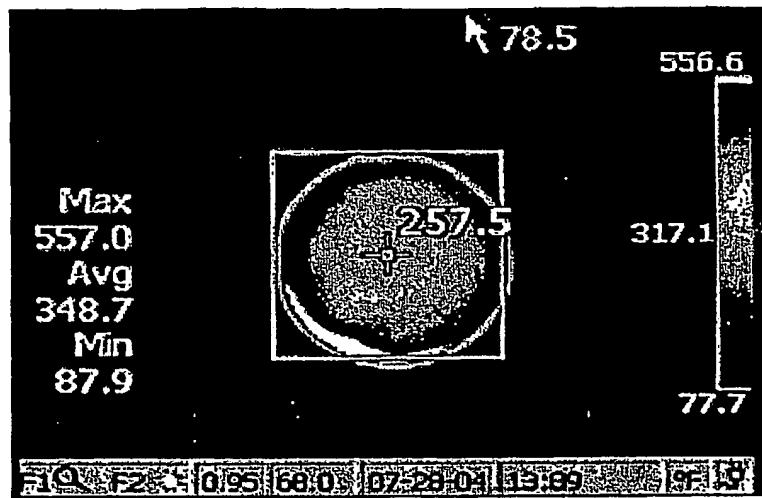


Fig. 4

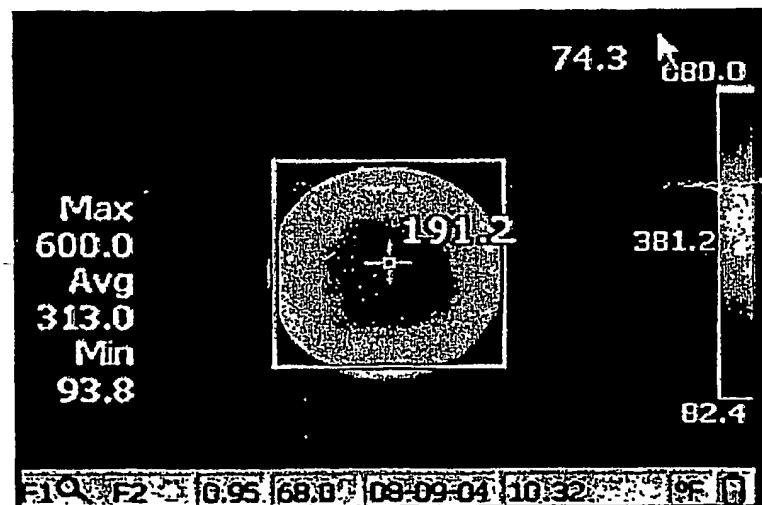


Fig. 5

BEST AVAILABLE COPY

US National Stage Application of:
PCT/US2005/028526
Atty. Docket: 29953-227975
Filed: 06/21/2006

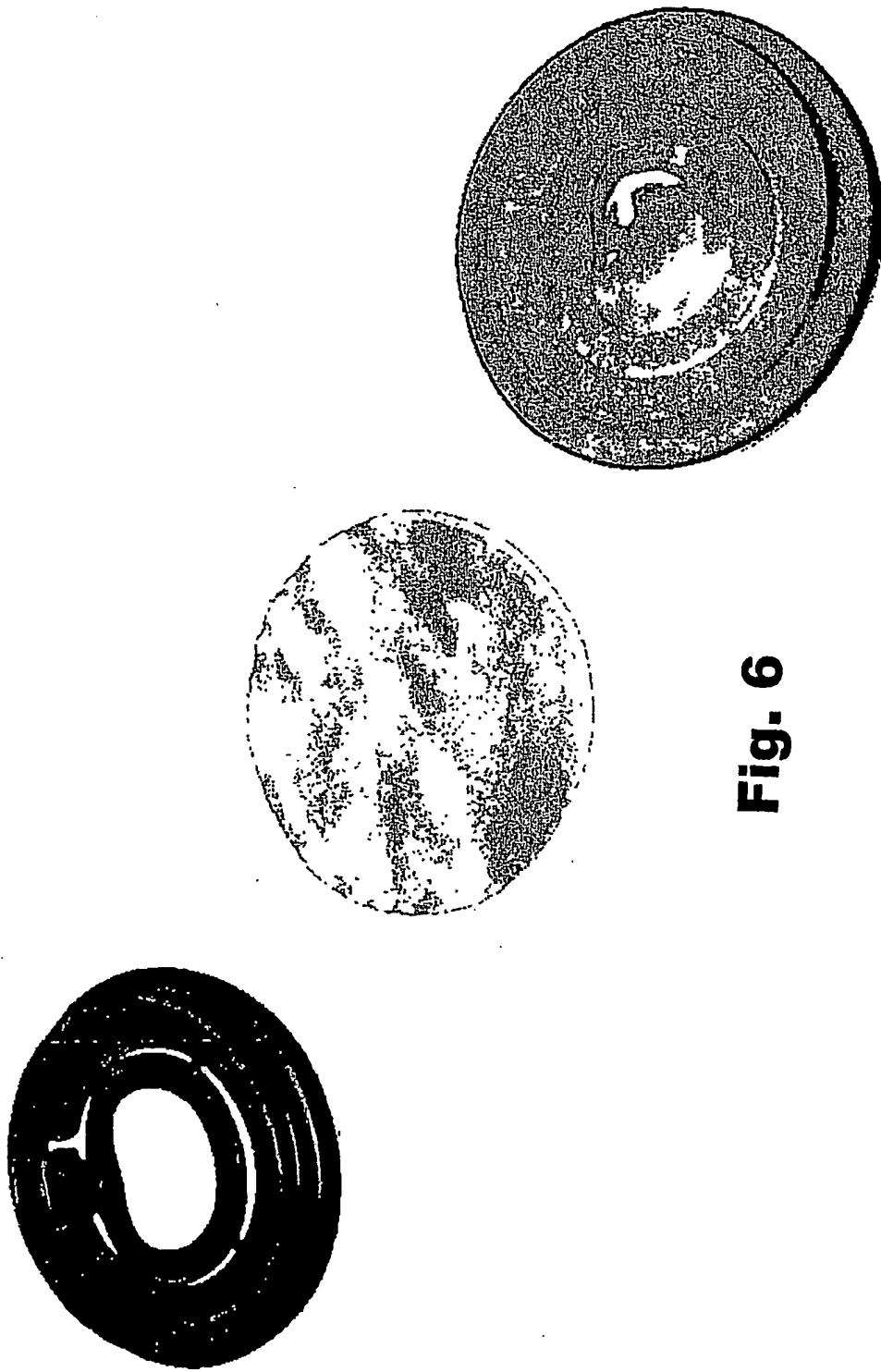


Fig. 6

BEST AVAILABLE COPY